SECTION 1: IDENTIFICATION

Product Identifier
Product Name: Gorilla Epoxy - Hardener
Synonyms: Epoxy Hardener

Intended Use of the Product
Epoxy

Name, Address, and Telephone of the Responsible Party
Company
The Gorilla Glue Company
4550 Red Bank Expressway
Cincinnati, Ohio 45227
513-271-3300
www.gorillatough.com

Emergency Telephone Number
Emergency number: 1-800-420-7186 (Prosar)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture
Classification (GHS-US)
Acute Tox. 4 (Oral) H302
Acute Tox. 4 (Dermal) H312
Skin Irrit. 2 H315
Eye Dam. 1 H318
Skin Sens. 1 H317
Repr. 2 H361
Full text of H-phrases: see section 16

Label Elements
GHS-US Labeling
Hazard Pictograms (GHS-US) :

Signal Word (GHS-US) :
Danger

Hazard Statements (GHS-US) :
H302+H312 - Harmful if swallowed or in contact with skin.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H361 - Suspected of damaging fertility or the unborn child.

Precautionary Statements (GHS-US) :
P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P261 - Avoid breathing vapors, mist, or spray.
P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P280 - Wear protective gloves, protective clothing, and eye protection.
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
P302+P352 - If on skin: Wash with plenty of water.
Other Hazards
Keep away from children and animals.

Unknown Acute Toxicity (GHS-US)
60 - 100 percent of the mixture consists of ingredient(s) of unknown acute toxicity (Oral)
60 - 100 percent of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal)
60 - 100 percent of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Mixture</th>
<th>Name</th>
<th>Product Identifier</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone diamine</td>
<td>(CAS No) 2855-13-2</td>
<td>7 - 13</td>
<td></td>
<td>Acute Tox. 4 (Oral), H302</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Acute Tox. 4 (Dermal), H312</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Corr. 1B, H314</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1, H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Sens. 1, H317</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Acute 3, H402</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic 3, H412</td>
</tr>
<tr>
<td>Bisphenol A</td>
<td>(CAS No) 80-05-7</td>
<td>0.1 - 1</td>
<td></td>
<td>Eye Dam. 1, H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Sens. 1, H317</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Repr. 2, H361</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3, H335</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>(CAS No) 111-40-0</td>
<td>0.1 – 1</td>
<td></td>
<td>Aquatic Acute 2, H401</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Aquatic Chronic 2, H411</td>
</tr>
<tr>
<td>Tetraethylenepentamine</td>
<td>(CAS No) 112-57-2</td>
<td>0.1 - 1</td>
<td></td>
<td>Not Available</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures
General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

Inhalation: Using proper respiratory protection, immediately move the exposed person to fresh air. Seek medical attention immediately.

Skin Contact: Remove contaminated clothing. Gently wash with plenty of soap and water followed by rinsing with water for at least 15 minutes. Call a POISON CENTER or doctor/physician if you feel unwell. Wash contaminated clothing before reuse.

Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

Ingestion: Rinse mouth. Do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.
Most Important Symptoms and Effects Both Acute and Delayed

**General:** Harmful if swallowed. Harmful in contact with skin. Causes serious eye damage. Exposure may produce an allergic reaction. Causes skin irritation. May cause respiratory irritation.

**Inhalation:** May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.

**Skin Contact:** Exposure may produce an allergic reaction. Harmful in contact with skin. Causes skin irritation.

**Eye Contact:** Causes serious eye damage.

**Ingestion:** Harmful if swallowed.

**Chronic Symptoms:** Suspected of damaging fertility or the unborn child.

**Indication of Any Immediate Medical Attention and Special Treatment Needed**

If medical advice is needed, have product container or label at hand.

### SECTION 5: FIRE-FIGHTING MEASURES

**Extinguishing Media**

- **Suitable Extinguishing Media:** Carbon dioxide, dry powder, and foam. In cases of large scale fires, alcohol-resistant foams are preferred.

- **Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

**Special Hazards Arising From the Substance or Mixture**

- **Fire Hazard:** Not flammable.

- **Explosion Hazard:** Product is not explosive.

- **Reactivity:** None known.

**Advice for Firefighters**

- **Precautionary Measures Fire:** Exercise caution when fighting any chemical fire.

- **Firefighting Instructions:** Do not allow run-off from fire fighting to enter drains or water courses.

- **Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Carbon oxides (CO, CO₂). Nitrogen compounds.

**Reference to Other Sections**

Refer to section 9 for flammability properties.

### SECTION 6: ACCIDENTAL RELEASE MEASURES

**Personal Precautions, Protective Equipment and Emergency Procedures**

**General Measures:** Do not get in eyes, on skin, or on clothing.

- **For Non-Emergency Personnel**

- **Protective Equipment:** Use appropriate personal protection equipment (PPE).

- **Emergency Procedures:** Evacuate unnecessary personnel.

- **For Emergency Personnel**

- **Protective Equipment:** Equip cleanup crew with proper protection.

- **Emergency Procedures:** Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

**Environmental Precautions**

Prevent entry to sewers and public waters.

**Methods and Material for Containment and Cleaning Up**

- **For Containment:** Absorb and/or contain spill with inert material, then place in suitable container.

- **Methods for Cleaning Up:** Clean up spills immediately and dispose of waste safely.

**Reference to Other Sections**

See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see item 13.
SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work.

Conditions for Safe Storage, Including Any Incompatibilities

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Store away from incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers.

Specific End Use(s): Epoxy

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

<table>
<thead>
<tr>
<th>Substance</th>
<th>Control Parameter</th>
<th>Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A (80-05-7)</td>
<td>Yukon OEL Ceiling</td>
<td>2.8 mg/m³</td>
</tr>
<tr>
<td>Diethylenetriamine (111-40-0)</td>
<td>Yukon OEL Ceiling</td>
<td>0.05 ppm</td>
</tr>
<tr>
<td>United States</td>
<td>United States</td>
<td>4.2 mg/m³, 8 hours TWA</td>
</tr>
<tr>
<td>United States</td>
<td>United States</td>
<td>1 ppm, 8 hours TWA</td>
</tr>
</tbody>
</table>

Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Provide sufficient ventilation to keep vapors below permissible exposure limit. Ensure all national/local regulations are observed.


Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: When effective engineering controls are not feasible, appropriate respirators shall be used. Personal Protective Equipment must be selected by trained personnel, taking into account the type of hazardous materials it should protect from, the nature of the work, the expected exposure, and the facial characteristics of the wearers; proper fit is of paramount importance. Ensure the respiratory protection program meets the requirements of OSHA 29 CFR 1910.134.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Amber</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available</td>
</tr>
</tbody>
</table>
Melting Point : Not available
Freezing Point : Not available
Boiling Point : Not available
Flash Point : > 93 °C Closed Cup (199.40 °F)
Auto-ignition Temperature : Not available
Decomposition Temperature : Not available
Flammability (solid, gas) : Not available
Lower Flammable Limit : Not available
Upper Flammable Limit : Not available
Vapor Pressure : Not available
Relative Vapor Density at 20 °C : Not available
Relative Density : 1.12
Specific Gravity : 1.12
Solubility : Insoluble in water.
Partition Coefficient: N-Octanol/Water : Not available
Viscosity : Not available
Explosion Data – Sensitivity to Mechanical Impact : Not expected to present an explosion hazard due to mechanical impact.
Explosion Data – Sensitivity to Static Discharge : Not expected to present an explosion hazard due to static discharge.

SECTION 10: STABILITY AND REACTIVITY

Reactivity: None known.
Chemical Stability: Stable under recommended handling and storage conditions (see section 7).
Possibility of Hazardous Reactions: Hazardous polymerization will not occur.
Conditions to Avoid: Direct sunlight. Extremely high or low temperatures.
Incompatible Materials: Strong acids, strong bases, strong oxidizers.
Hazardous Decomposition Products: Carbon oxides (CO, CO₂). Nitrogen compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product
Acute Toxicity: Oral: Harmful if swallowed. Dermal: Harmful in contact with skin.
LD50 and LC50 Data:

<table>
<thead>
<tr>
<th>Gorilla Epoxy - Hardener</th>
<th>ATE US (oral)</th>
<th>1,151.22 mg/kg body weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATE US (dermal)</td>
<td></td>
<td>1,229.45 mg/kg body weight</td>
</tr>
</tbody>
</table>

Skin Corrosion/Irritation: Causes skin irritation.
Serious Eye Damage/Irritation: Causes serious eye damage.
Respiratory or Skin Sensitization: May cause an allergic skin reaction.
Germ Cell Mutagenicity: Not classified
Teratogenicity: Not available
Carcinogenicity: Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Suspected of damaging fertility or the unborn child.
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.
Symptoms/Injuries After Skin Contact: Exposure may produce an allergic reaction. Harmful in contact with skin. Causes skin irritation.
Symptoms/Injuries After Eye Contact: Causes serious eye damage.
Symptoms/Injuries After Ingestion: Harmful if swallowed.
Chronic Symptoms: Suspected of damaging fertility or the unborn child.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>LD50 Oral Rat</th>
<th>ATE US (dermal)</th>
<th>Bisphenol A (80-05-7)</th>
<th>LC50 Inhalation Rat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isophorone diamine (2855-13-2)</td>
<td>1030 mg/kg</td>
<td>1,100.00 mg/kg body weight</td>
<td></td>
<td>&gt; 0.17 mg/l (Exposure time: 6 h)</td>
</tr>
<tr>
<td>Bisphenol A (80-05-7)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50 Oral Rat</td>
<td>3300 mg/kg</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50 Dermal Rabbit</td>
<td>3 ml/kg</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50 Inhalation Rat</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 12: ECOLOGICAL INFORMATION

Toxicity Not classified

Isophorone diamine (2855-13-2)
- EC50 Daphnia 1: 14.6 - 21.5 mg/l (Exposure time: 48 h - Species: Daphnia magna [semi-static])
- Bisphenol A (80-05-7)
- LC50 Fish 1: 3.6 (3.6 - 5.4) mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
- EC50 Daphnia 1: 10.2 mg/l (Exposure time: 48 h - Species: Daphnia magna)
- LC 50 Fish 2: 4.0 - 5.5 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
- EC50 Daphnia 2: 3.9 mg/l (Exposure time: 48 h - Species: Daphnia magna)

Persistence and Degradability Not available

Bioaccumulative Potential

Isophorone diamine (2855-13-2)
- Log Pow: 0.79 (at 23 °C)
- Bisphenol A (80-05-7)
- BCF Fish 1: 5.1 - 13.8
- Log Pow: 2.2

Mobility in Soil Not available

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Sewage Disposal Recommendations: Do not dispose of waste into sewer.
Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

SECTION 14: TRANSPORT INFORMATION

In Accordance with DOT Not regulated for transport
In Accordance with IMDG Not regulated for transport
In Accordance with IATA Not regulated for transport
In Accordance with TDG Not regulated for transport

SECTION 15: REGULATORY INFORMATION

US Federal Regulations
### Gorilla Epoxy - Hardener

**SARA Section 311/312 Hazard Classes**
- Immediate (acute) health hazard
- Delayed (chronic) health hazard

**Isophorone diamine (2855-13-2)**
- Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Bisphenol A (80-05-7)**
- Listed on the United States TSCA (Toxic Substances Control Act) inventory
- Listed on United States SARA Section 313

**EPA TSCA Regulatory Flag**
- T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.

**SARA Section 313 - Emission Reporting**
- 1.0 %

### US State Regulations

**Gorilla Epoxy - Hardener**
- California Prop 65: To the best of our knowledge, this product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

**Isophorone diamine (2855-13-2)**
- U.S. - New Jersey - Right to Know Hazardous Substance List

**Bisphenol A (80-05-7)**
- U.S. - Massachusetts - Right To Know List
- U.S. - New Jersey - Right to Know Hazardous Substance List
- U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
- U.S. - Pennsylvania - RTK (Right to Know) List

### Canadian Regulations

**Gorilla Epoxy - Hardener**
- WHMIS Classification
  - Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
  - Class D Division 2 Subdivision B - Toxic material causing other toxic effects

**Isophorone diamine (2855-13-2)**
- Listed on the Canadian DSL (Domestic Substances List)
- Listed on the Canadian IDL (Ingredient Disclosure List)
- IDL Concentration 1 %
- WHMIS Classification
  - Class D Division 2 Subdivision B - Toxic material causing other toxic effects
  - Class E - Corrosive Material

**Bisphenol A (80-05-7)**
- Listed on the Canadian DSL (Domestic Substances List)
- Listed on the Canadian IDL (Ingredient Disclosure List)
- IDL Concentration 1 %
- WHMIS Classification
  - Class D Division 2 Subdivision A - Very toxic material causing other toxic effects
  - Class D Division 2 Subdivision B - Toxic material causing other toxic effects

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.
### SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

<table>
<thead>
<tr>
<th>Revision Date</th>
<th>06/12/2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other Information</td>
<td>This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.</td>
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</tbody>
</table>

**GHS Full Text Phrases:**

<table>
<thead>
<tr>
<th>Acute Tox. 4 (Dermal)</th>
<th>Acute toxicity (dermal) Category 4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Tox. 4 (Oral)</td>
<td>Acute toxicity (oral) Category 4</td>
</tr>
<tr>
<td>Aquatic Acute 2</td>
<td>Hazardous to the aquatic environment - Acute Hazard Category 2</td>
</tr>
<tr>
<td>Aquatic Acute 3</td>
<td>Hazardous to the aquatic environment - Acute Hazard Category 3</td>
</tr>
<tr>
<td>Aquatic Chronic 2</td>
<td>Hazardous to the aquatic environment - Chronic Hazard Category 2</td>
</tr>
<tr>
<td>Aquatic Chronic 3</td>
<td>Hazardous to the aquatic environment - Chronic Hazard Category 3</td>
</tr>
<tr>
<td>Eye Dam. 1</td>
<td>Serious eye damage/eye irritation Category 1</td>
</tr>
<tr>
<td>Repr. 2</td>
<td>Reproductive toxicity Category 2</td>
</tr>
<tr>
<td>Skin Corr. 1B</td>
<td>Skin corrosion/irritation Category 1B</td>
</tr>
<tr>
<td>Skin Irrit. 2</td>
<td>Skin corrosion/irritation Category 2</td>
</tr>
<tr>
<td>Skin Sens. 1</td>
<td>Skin sensitization Category 1</td>
</tr>
<tr>
<td>STOT SE 3</td>
<td>Specific target organ toxicity (single exposure) Category 3</td>
</tr>
<tr>
<td>H302</td>
<td>Harmful if swallowed</td>
</tr>
<tr>
<td>H312</td>
<td>Harmful in contact with skin</td>
</tr>
<tr>
<td>H314</td>
<td>Causes severe skin burns and eye damage</td>
</tr>
<tr>
<td>H315</td>
<td>Causes skin irritation</td>
</tr>
<tr>
<td>H317</td>
<td>May cause an allergic skin reaction</td>
</tr>
<tr>
<td>H318</td>
<td>Causes serious eye damage</td>
</tr>
<tr>
<td>H335</td>
<td>May cause respiratory irritation</td>
</tr>
<tr>
<td>H361</td>
<td>Suspected of damaging fertility or the unborn child</td>
</tr>
<tr>
<td>H401</td>
<td>Toxic to aquatic life</td>
</tr>
<tr>
<td>H402</td>
<td>Harmful to aquatic life</td>
</tr>
<tr>
<td>H411</td>
<td>Toxic to aquatic life with long lasting effects</td>
</tr>
<tr>
<td>H412</td>
<td>Harmful to aquatic life with long lasting effects</td>
</tr>
</tbody>
</table>

**Party Responsible for the Preparation of This Document**

The Gorilla Glue Company  
+1 513-271-3300  

The information presented in this Safety Data Sheet was prepared by qualified personnel and to the best of our knowledge is true and accurate. The information and recommendations are furnished for this product with the understanding that the purchaser will independently determine the suitability of the product for this purpose. This data does not constitute a warranty, expressed or implied, statutory or otherwise, nor is it representation for which The Gorilla Glue Company assumes legal responsibility. The data is submitted for the user’s information and consideration only. Any use of this product must be determined by the user to be in accordance with applicable federal, state, provincial and local laws and regulations.